# Instructions

Type IQ Valve Position Monitors are designed to provide high accuracy feedback of valve position to plant control systems. These instructions outline the requirements for ensuring a long and trouble free service life from the monitors.

### Installation - Mounting

Attach mounting plate (1) to the actuator using fasteners (2) and lockwashers (2a) provided with mounting kit (if supplied by Imtex).

Loosen indicator cover set screw (3) and rotate indicator cover (4) to desired viewing angle. Retighten set screw (3).

Rotate coupling spacer (5) and indicator drum (6) to desired position (OPEN or CLOSED appearing through indicator window).

Fit torque coupler (7) or NAMUR drive block (7a) using screw (8) supplied in kit.

Fit monitor assembly to actuator ensuring that the torque coupler/NAMUR drive block (7/7a) engages the pinion of the actuator (9). Secure the assembly using the bolts (10) and lockwashers (11) provided with the mounting kit. Fine tune the indicator cover (4) by loosening set screw (3). Retighten set screw when completed.

Operate the actuator to ensure proper alignment between monitor and actuator. Eccentricity of the shaft must not exceed 0.25mm. If it should be necessary, re-align monitor by loosening mount bolts (10). Retighten bolts when satisfied with alignment.

# Installation - Wiring & Switch Setting

Once the monitor is fitted to the actuator, remove cover (12). NOTE: On flameproof enclosures, the cover lock screw (13) must be loosened prior to cover removal.

Bring field wiring into the enclosure via the conduit entries (14) fitted with a suitable cable gland. Use blanking plugs to block off any un-used cable entries. NOTE: Suitable IP6x rated cable glands, blanking plugs and thread adaptors must be used to maintain monitor IP rating. On flameproof enclosures, only ATEX/IECEx certified Exd cable gland, blanking plugs and thread adaptors can be used. Blanking plugs must not be used with a gland adaptor.

Connect field wiring to the terminals (15) within the enclosure according to the wiring diagram and terminal labelling. Connect earth conductor (which forms part of the supply cable and MUST be at least equal to the size of the phase conductors) to the internal earth point (18). Connect the external earth/equipotential bonding conductor to the monitor using the external earth clamp assembly (19). Conductor should be 4mm2 (min

For monitors fitted with standard cam/spline activated switches/sensors, drive the actuator to the first required indication position and set the bottom switch by lifting and rotating the bottom cam (16). Secure the cam by allowing it to fully re-engage with the spline (17). Repeat the process for each switch in-turn by lifting/pushing down the appropriate cam, rotating and re-engaging as desired position is reached.

For monitors with barrel or slotted sensors, or with a transmitter, consult page 2 of these instructions for 'Further Setting Instructions'.

Once completed, verify that indication is required by fully stroking the actuator. Then refit cover (12). NOTE: On flameproof enclosures, the cover lock screw (13) must be retined.

# SPECIAL CONDITIONS FOR FLAMEPROOF ENCLOSURES - ATEX / IECEX

Installation should be carried out by suitably trained personnel to an applicable Code of Practice (eg IEC/EN60079-14).

Only suitably certified and temperature rated cable glands and blanking plugs are permitted for use with ATEX/IECEx flameproof enclosures.

WARNING - The cable entry temperature rise is deg C above ambient - ensure use of suitably temperature rated cable & gland

WARNING - Electrostatic Hazard: Clean Only with a Damp Cloth.

WARNING - Do not install on an external source of heating or cooling e.g. by hot/cold air blowing temperature units

WARNING - Locate monitor to prevent propagating brush discharges

WARNING - Monitor should not be opened when energised or an explosive atmosphere may be present. The cover screw (13) must be loosened before opening and re-tightened before the monitor re-enters service.

The maximum constructional gap (i<sub>o</sub>) is less than that required by Table 2 of IEC 60079-1:2007 clause 5.2.2 as detailed below:

Flamepath - Push Rod and Main Body

Max Gap (mm) - 0.1

Comment - Cylindrical Spigot Joint

## Maintenance

The Type IQ requires no servicing during normal working life, if installed correctly. However, it is advisable to check mounting screws/bolts, o-rings and terminal wiring for signs of loosening or corrosion as part of the routine plant maintenance to ensure continued operation. Ensure safety warnings are observed during maintenance. Inspection & maintenance to ATEX/IECEx flameproof enclosures to be carried out by suitably trained personnel with applicable code of practice (eg IEC/EN60079-17). Repairs to Type IQ ATEX/IECEx flameproof enclosures are not permitted. Please consult factory.

	PT	14.8.14		14-2270	
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# 12 17 10 6 11 7 2 2 2 13 14 15 NAMUR Coupler

Reference Diagram

# Additional Instructions for Safe Use

The certification for this monitor relies upon the following materials used in its construction:

- Stainless Steel

ECO

I CHK'D

- EDPM 70 or Viton V700-75 Seals (depending on operating temperatures)

If the equipment is likely to come into contact with aggressive substances, then it is the responsibility of the user to take suitable precautions that prevent it from being adversely affected, thus ensuring that the type of protection provided by the equipment is not compromised. Aggressive substances might be: acidic liquids or gases that attack Stainless Steel, or direct and prolonged contact with some Hydrocarbons that could affect the seals. Regular checks/inspections should be carried out if aggressive substances are present.

Installation, Operating & Maintenance				
DWG NO.	190315	REV - STATUS R		
	SHEET 1 OF 5			

#### **Further Setting Instructions** Referenced Standards Cable Entries The following standards have been referred to in The number and type of cable entry on the Monitor can be determined by reference **Barrel/Slot Sensor Setting** these instructions and are applicable to the use to the 6th digit of the monitor part number. For example, in part number of this product when used in an environment Drive the actuator to the first required indication position and set the first switch IQ16S5SR where an explosive atmosphere may be present: by pushing round the lower metal shim on the shaft (16) to cover the sensor. IEC 60079-0:2011 6th Ed the sixth digit is a '5' which corresponds to the monitor having 2 off M20 x 1.5 cable entry Repeat the process for each sensor in-turn by driving the actuator to the indication IEC60079-1:2007 6th Ed Refer to table below for details. position and adjusting the appropriate shim to cover the corresponding sensor. IEC 60079-31:2008 1st Ed EN60079-0:2012 CABLE ENTRY GUIDE EN60079-1:2007 DIGIT **ENTRIES SUPPLIED** Barrel Sensor (2) M20 x 1.5 6 (3) M20 x 1.5 8 (1) 3/4" NPT (central entry) (1) 1/2" NPT (offset entry) (1) 3/4" NPT (central entry) (2) 1/2" NPT (offset entry) (2) 1/2" NPT (3) 1/2" NPT NPT Threads conform to ANSI/ASME B1.20.1 and shall be made up wrench tight 6 Metric Thread tolerance to ISO 965-1 and ISO 965-3 Certification **Product Markings** Classification: The label on the monitor should be as below: **Transmitter Setting** Exd IIC T6 Tamb = -40°C to +40°C Gb and Ex tb IIIC T85°C Db - IP6X NOTE: The Type IQ Transmitter is factory set to provide position information over TYPE IQ a 90 Degree span. **Valve Position Monitor** To reset the zero and span: IEC CERTIFICATE NO: IECEX SIR 08.0099X ATEX CERTIFICATE NO: SIRA 08ATEX 1266X Exd IIC T6 Tamb = -40 °C to +60 °C Gb and Drive the actuator to the position intended to indicate the 'low' signal. Set the zero Ex tb IIIC T85°C Db - IP6X point for the transmitter either locally (when available) or using suitable configuration MAX PERMISSIBLE POWER DISSIPATION WITHIN ENCLOSURE software. Drive the actuator to the position intended to indicate the 'high' signal. WATTS Set the span point either locally (where applicable) or using suitable configuration software. Exd IIC T4 Tamb = -15°C to +80°C Gb and 88 Ex tb IIIC T135°C Db - IP6X To set the switches/sensors supplied in the enclosure with the transmitter, if supplied, refer to page one of these instructions. Exd IIC T6 Tamb = -40 °C to +40 °C Gb & Ex tb IIIC T85 °C Db IP6X Exd IIC T6 Tamb = -40 °C to +60 °C Gb & Ex tb IIIC T85 °C Db IP6X Exd IIC T4 Tamb = -15°C to +85°C Gb & Ex tb IIIC T135°C Db IP6> WARNING: THE CABLE ENTRY TEMP. RISE IS MAX POWER ENSURE USE OF SUITABLY RATED CABLE & GLAND WARNING: DO NOT OPEN WHEN ENERGISED OR WHEN AN EXPLOSIVE ATMOSPHERE MAY BE PRESENT. Warning: Electrostatic Hazard - Clean Only with Damp Cloth Amtexcontrols Tonbridge - TN11 0AH - UK www.imtex-controls.com DRAWN CHK'D ECO PT 14.8.14 14-2270 Installation, Operating & Maintenance IQ - ATEX/IECEx **REV** Imtex Controls Limited This private & confidential drawing is the property DWG NO. A190315 of Imtex Controls Limited, Tonbridge, UK and cannot Deeside - United Kingdom STATUS be copied or reproduced without the express R written permission of the Company. Website: www.imtex-controls.com SHEET 2 OF 5

ELECTRICAL CHARACTERIISTICS ('X' Indicates the applicable Rating(s))								
Electrical Ratings: 10.0A @ 125/250VAC 0.5A @ 125 VDC Temp Range: -40 to +60 °C Operating Life: 400,000 Cycles  Not recommended for circuits operating less than 20mA @24VDC  IQ17 & 56 - Mechanical w/ Gold Contacts Electrical Ratings: 1.0A @ 125VAC 0.5A @ 30 VDC Temp Range: -40 to +60 °C Operating Life: 100,000 Cycles  Recommended for use in 24VDC computer input circuits IQ40 & 59 - Maxx-Guard SPST(Hermetically Sealed Reed)  Electrical Ratings: 0.15A @ 125VAC / 30VDC Max Voltage Drop: 0.1 V @ 10mA /0.5 V @ 100mA Temp. Range: -40 to +60 °C (T6) or +85 °C (T4) Operating Life: 5,000,000 Cycles  Use w Sensor	Cur   Cur	Ππιε:	IQ70 - Analogue/Digital Transmitter - Programmable  Supply Voltage: 8 to 30VDC Internal Consumption: 25mW to 0.8W Voltage Drop: 8VDC Warm Up Time: 5 min Comms Link: Loop Signal / Noise Ratio: min 60 dB Min Response Time: 0.33 s Calibration Temp: +20 to +28 Deg C Op Temp Range: -40 to +60 Deg C  Other Details (see Individual Specification Sheet)					
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